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D15 Series for 375kVA – 400kVA – 450kVA generator

| Ratings | 1500rpm/50Hz | | | 1800rpm/60Hz | | | |
|----------|--------------|---------|---------|--------------|---------|---------|---------|
| (kW/PS) | D15 | D15A | D15A1 | D15A2 | D15B | D15B1 | D15B2 |
| Prime | | 405/551 | 365/496 | 330/450 | 440/599 | 405/551 | 370/503 |
| Standby | 500/680 | 445/605 | 415/565 | 363/494 | 500/680 | 460/626 | 405/551 |

Ratings Definitions

The power ratings of Emergency Standby and Prime are in accordance with ISO 8528. Fuel Stop power in accordance with ISO 3046.

Electric power (kW) should be estimated by considering generator efficiency, cooling fan power loss and power derating due to altitude and ambient temperature.

STANDBY POWER RATING is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. A standby rated engine should be sized for a maximum of a 70% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating.

PRIME POWER RATING is available for an unlimited of hours per year in variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 24 hours. The Total operating time at 100% Prime Power shall not exceed 500 hours per year. A 10% overload capability is available for a period of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

♦ GENERAL ENGINE DATA

| Engine Type | 4-Cycle, V-type, 8-Cylinder, Turbo charged & intercooled (air to air) |
|--------------------------------------|---|
| Bore x stroke | 128×142 mm |
| Displacement | 14.618 L |
| Compression ratio | 14.6:1 |
| Rotation | Counter clockwise viewed from Flywheel |
| Firing order | 1-5-7-2-6-3-4-8 |
| Injection timing | 18°±1° BTDC @ 1500 rpm,20°±1° BTDC @ 1800 rpm |
| Dry weight | 1050kg |
| • Dimension(L × W × H) | 1484 × 1389 × 1288 mm |
| Fly wheel housing | SAE 1 |
| Fly wheel | 14(PCD : 438.15 mm/17.25 inch) |
| Number of teeth on flywheel | 160 |

♦ INTAKE & EXHAUST SYSTEM

| Combustion Air Consumption | 2137-3077 m³/h |
|--|---|
| Max. Intake Restriction | 5 kPa |
| Max. Exhaust Temperature After Turbo) | 440-530 ℃ |
| Max. Exhaust Back Pressure | 5 kPa |
| Exhaust Gas Flow | 4695-7615 m³/h |
| Cooling fan air flow | 713 m ³ /min (D15/D15A/D15A1/D15A2); 810 m ³ /min (D15B/D15B1/D15B2) |

♦ ENGINE MOUNTING

• Maximum Bending Moment at Rear Face to Block 1325 N·m

♦ COOLING SYSTEM

| Coolant Capacity for Engine | 20 L |
|---|---------------|
| Max. Permissible Temperature | 90 ℃ |
| Max. Coolant Warning Temperature | 95 ℃ |
| Max. Coolant Shutdown Temperature | 105 ℃ |
| Thermostat Open Temperature | 71 ℃ |
| Max. external coolant system restriction | Not available |

* Two radiator options are provided, based on allowable maximum Air temperature On radiator inlet (Air On) Air On 40°C / Air On 50°C

- ATB (Ambient Temperature before Boiling) of generator set varies depending on the engine room ventilation design, even if the same radiator applied. Adequate selection of radiator options by means of the cooling test is highly recommended, and generator set makers are responsible for the selection.

♦ FUEL SYSTEM

In-line pump type with integrated, electromagnetic actuator.

| Governor | Electric type | | | |
|--|-----------------|----------|----------|-----------|
| Used fuel | Diesel fuel oil | | | |
| Fuel Consumption of generator set prime output | 25%(L/h) | 50%(L/h) | 75%(L/h) | 100%(L/h) |
| D15 | 33.90 | 62.77 | 92.44 | 124.70 |
| D15A | 27.46 | 50.84 | 74.88 | 101.01 |
| D15A1 | 25.04 | 45.52 | 65.11 | 88.70 |
| D15A2 | 22.87 | 40.83 | 59.10 | 80.23 |
| D15B | 33.00 | 56.96 | 82.70 | 113.66 |
| D15B1 | 29.03 | 49.77 | 73.56 | 100.32 |
| D15B2 | 26.52 | 45.49 | 67.60 | 90.94 |
| Lowest Fuel Consumption Ratio | 196-207 g/kW | /•h | | |

♦ LUBRICATION SYSTEM

| Force-feed lubrication by gear pump, lubricating oil cooling in cooling water circuit of engine. | | | |
|--|-----------------------------|--|--|
| Oil capacity | 19-27 L | | |
| Lube oil specification | CF-4 | | |
| Lub oil pressure | Idle Speed: Min 160 kPa | | |
| | Governed Speed: Min 200 kPa | | |
| Maximum oil temperature | 110 ℃ | | |
| Max. Permissible Oil Temperature | 90 ℃ | | |
| Oil Consumption (as % of fuel consumption) | ≤0.5 | | |

♦ ELECTRICAL SYSTEM

| Charging Alternator Voltage | 28 V |
|--|----------|
| Charging Alternator Capacity | 45 A |
| Starting Voltage | 24 V |
| Starting Motor Capacity | 7 kW |
| Minimum Battery Capacity | 2×200 Ah |
| Minimum Temperature for Unaided Cold Start | -10 °C |

♦ VALVE SYSTEM

| • Туре | Overhead valve type |
|-----------------|----------------------------------|
| Number of valve | Intake 1, exhaust 1 per cylinder |

| Valve lashes at cold | Intake 0.3 mm,Exhaust 0.4 mm | | |
|----------------------|------------------------------|-------------|--|
| Valve timing | | | |
| | Opening | Close | |
| Intake valve | 24 deg.BTDC | 36 deg.ABDC | |
| Exhaust valve | 63 deg.BBDC | 27 deg.ATDC | |

◆ Engine Data with Dry Type Exhaust Manifold

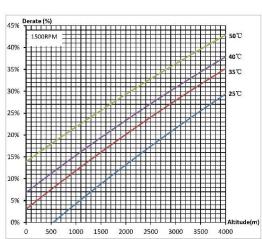
| Heat Rejection to Exhaust | 328-468 kW |
|---|---|
| Heat Rejection to Coolant | 156-222 kW |
| Heat Rejection to Intercooler | 79-113 kW |
| Radiated Heat to Ambient | 33-48 kW |
| Cooling water circulation | 590 L/min (1500 rpm),660 L/min (1800 rpm) |

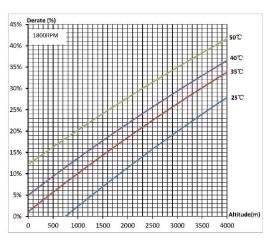
♦ DERATING FROM ISO 3046 STANDARD CONDITIONS

The maximum power is the STANDBY rating when assessing derate prameters. Ambient temperature is air cleaner inlet temperature.









♦ ENGINE DIMENSION

