

HGM6100N SERIES

(HGM6110N/6120N/6110NC/6120NC/6110CAN/6120CAN)

GENSET CONTROLLER USER MANUAL





SMARTGEN (ZHENGZHOU) TECHNOLOGY CO., LTD.





SmartGen English trademark

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Table 1 – Software Version

Date	Version	Note			
2016-06-18	1.0	Original Release			
0017.05.00		Changed back panel picture of controller;			
2017-05-22	1.1	Modified Insulation Intensity description.			
2019 09 02	1.0	Configuration parameters were added in table 7;			
2018-08-02 1.2		Modified front panel drawing and keys description.			
		Fixed HGM6110CAN, HGM6120NC application diagram error;			
		Added configuration parameters of active power loading			
		percentage;			
2019-03-28	1.5	Fixed crank disconnect conditions conforming to the			
		controller;			
		Fixed LCD contrast ratio description;			
		Fixed Table 5 as Shutdown Alarms;			



Date	Version	Note
2020-08-18	1.6	Deleted "Table 5" of "7.5 CONDITIONS OF CRANK
2020-00-10	1.0	DISCONNECT (Table 5)".
2020-09-10	1.7	Modified the terminal number of output port 2 of typical
2020-09-10 1.7		application diagrams.
2021-06-22	1.8	Deleted MTU MDEC wiring diagram;
2021-00-22	1.0	Added partial parameters.





CONTENTS

1	OVE	RVIEW	6
2	PERI	FORMANCE AND CHARACTERISTICS	6
3	SPE	CIFICATION	8
4	OPE	RATION	9
	4.1	KEYS DESCRIPTION	9
	4.2	CONTROLLER PANEL	10
	4.3	AUTOMATIC START/STOP OPERATION	11
	4.4	MANUAL START/STOP OPERATION	11
	4.5	EMERGENCY START	12
5	PRO	TECTION	12
	5.1	WARNINGS	
		SHUTDOWN ALARMS	
6		INECTIONS	
7	PAR	AMETER RANGE AND DEFINITION	19
	7.1	PARAMETER CONTENT AND RANGE TABLE	19
	7.2	DEFINED CONTENTS OF PROGRAMMABLE OUTPUT 1-4	25
	7.3	DEFINED CONTENTS OF PROGRAMMABLE INPUT 1-5	27
	7.4	SENSOR SELECTION	29
	7.5	CONDITIONS OF CRANK DISCONNECT SELECTION	30
8	PAR	AMETER SETTING	30
9	SEN	SOR SETTING	32
10	COM	1MISSIONING	33
11	TYPI	ICAL APPLICATION	34
12	INST	FALLATION	37
	12.1	FIXING CLIPS	37
	12.2	OVERALL DIMENSION AND PANEL CUTOUT	37
13	CON	NECTIONS OF CONTROLLER WITH J1939 ENGINE	39
	13.1	CUMMINS ISB/ISBE	39
	13.2	CUMMINS QSL9	39
	13.3	CUMMINS QSM11 (IMPORT)	40
	13.4	CUMMINS QSX15-CM570	40



13.	5 CUMMINS GCS-MODBUS	40
13.	5 CUMMINS QSM11	41
13.	7 CUMMINS QSZ13	41
13.8	B DETROIT DIESEL DDEC III/IV	42
13.9	DEUTZ EMR2	42
13.	10 JOHN DEERE	42
13.	11 MTU ADEC (SMART MODULE)	43
13.	12 MTU ADEC (SAM MODULE)	43
13.	13 PERKINS	44
13.	14 SCANIA	44
13.	15 VOLVO EDC3	44
13.	16 VOLVO EDC4	45
13.	17 VOLVO-EMS2	45
13.	18 YUCHAI	46
	19 WEICHAI	
14 FAL	ILT FINDING	47



1 OVERVIEW

HGM6100N series automatic controller, integrating digital, intelligent and network techniques, is used for automatic control and monitoring system of single genset. It can carry out functions of automatic start/stop, data measurement, alarm protection and "three remote" (remote control, remote measurement and remote communication). The controller uses LCD display, optional language interface including Chinese, English, Spanish, Russian, Portuguese, Turkish, Polish and French with easy and reliable operation.

HGM6100N series automatic controller uses micro-processing technique which can achieve precision measurement, value adjustment, timing and threshold setting etc. All the parameters can be configured from front panel or use USB interface (or RS485 interface) to adjust via PC. It can be widely used in all types of automatic control system for its compact structure, simple connections and high reliability.

2 PERFORMANCE AND CHARACTERISTICS

HGM6100N controller has six variants:

HGM6110N/6110NC/6110CAN: Automatic Start Module, it controls generator to start/stop by remote start signal;

HGM6120N/6120NC/6120CAN: Based on **HGM6110N/6110NC/6110CAN**, it adds mains AC monitoring and mains/generator automatic switching control (AMF), especially suitable for the automation system composed by mains and genset.

NOTE1: HGM6110NC/6120NC has RS485 port, **HGM6110N/6120N** without.

HGM6110CAN/6120CAN has CAN port, HGM6110N/6120N and HGM6110NC/6120NC without.

ANOTE2: HGM6110/6120 is taken as an example to describe in this manual.

Main characteristics are as following:

- ➤ 132x64 LCD display with backlight, optional language interface (Chinese, English, Spanish, Russian, Portuguese, Turkey, Polish and French), push-button operation;
- Acrylic screen, improved wearable and scratch resistance property;
- Silica-gel panel and keys can well adapt to higher and lower temperature;
- > RS485 communication port enables "three remote" functions via MODBUS protocol;
- ➤ CANBUS port which can be connected to ECU with J1939, it not only can monitor frequently-used data (such as water temperature, oil pressure, speed and fuel consumption, etc.) but also can control start, stop, high speed and low speed (controller with CANBUS port is needed) via CANBUS port;
- Adapt to 3P4W, 3P3W, 1P2W and 2P3W (120V/240V), 50Hz/60Hz system;
- ➤ Can measure and display 3 phase voltage, 3 phase current, frequency, power parameter of mains/gens;

Mains Generator

Line voltage (Uab, Ubc, and Uca)

Phase voltage (Ua, Ub, and Uc)

Phase voltage (Ua, Ub, and Uc)

Frequency Hz Frequency Hz
Phase sequence Phase sequence

Load

Current IA, IB, IC



Each and total active power kW

Reactive power kvar Apparent power kVA Power factor PF

Generator accumulated energy kWh

Output percentage with load %

- ➤ For mains, genset has functions of over/under voltage and loss of phase; For gens, genset has functions of over/under voltage, over/under frequency, over current and over power;
- Precision measure and display of parameters about engine;

Temp. (WT) °C/°F

Oil pressure (OP) kPa/psi/bar

Fuel level (FL) % Fuel remains L

Speed (SPD) r/min
Battery Voltage (VB) V
Charger Voltage (VD) V
Accumulated running hours

Accumulated start times

- ➤ Control and protection function: Automatic start/stop of genset, load transfer (ATS control) and perfect fault display and protection;
- ➤ With ETS, idle control, pre-heat control, speed raise/drop control, all of them are relay outputs;
- ➤ Parameter setting: Allow user to modify setting and store them in internal FLASH memory. The parameters cannot be lost even when power off. All of parameters can be set not only from the front panel, but also adjusted through USB interface (or RS485 interface) via PC;
- ➤ Multiple sensors of temperature, pressure and fuel level can be used directly, parameters can be defined by user;
- Multiple conditions of crank disconnect (speed, oil pressure, frequency) can be selected;
- With emergency start function;
- With flywheel teeth numbers automatic identification function;
- Power supply range: (8~35)VDC, accommodating to different starting battery voltage environment;
- ➤ All parameters use digital modulation, instead of analog modulation using conventional potentiometer, having improved reliability and stability;
- ➤ With maintenance function. Types (date or running time) can be selected and actions (warning or alarm shutdown) can be set when maintenance time out;
- ➤ Event log, real-time clock, scheduled start & stop function (can be set as start unit once a day/week/month whether with load or not);
- > Add rubber gasket between shell and controller screen, the waterproof can reach IP65;
- > Controller is fixed by metal fixing clips;
- Modular design, flame-retardant ABS shell, pluggable terminal, embedded mounting, compact structure and easy installation.



3 SPECIFICATION

Table 2 - Technical Parameters

Items	Contents		
Working Voltage	DC8.0V to DC35.0V, continuous		
Power Consumption	<3W (Standby mode: ≤2W)		
AC System 3P4W 3P3W 1P2W 2P3W	AC15V - AC360V (ph-N) AC30V - AC620V (ph-ph) AC15V - AC360V (ph-N) AC15V - AC360V (ph-N)		
AC Alternator Frequency	50Hz/60Hz		
Speed Sensor Voltage	1.0V to 24V (RMS)		
Speed Sensor Frequency	10,000 Hz (max.)		
Start Relay Output	16A DC28V at supply voltage		
Fuel Relay Output	16A DC28V at supply voltage		
Auxiliary Relay Output 1	7A DC28V at supply voltage		
Auxiliary Relay Output 2	7A AC250V volt-free output		
Auxiliary Relay Output 3	16A AC250V volt-free output		
Auxiliary Relay Output 4	16A AC250V volt-free output		
Overall Dimensions	209mm x 166mm x 45mm		
Panel Cutout	186mm x 141mm		
C.T. Secondary Current	5A (rated)		
Working Condition	Temperature: (-25~+70)°C; Relative Humidity: (20~93)%RH		
Storage Condition	Temperature: (-30~+80)°C		
Protection Level	IP65: when water-proof gasket installed between control panel and enclosure.		
Insulation Intensity	Apply AC2.2kV voltage between high voltage terminal and low voltage terminal. The leakage current is not more than 3mA within 1min.		
Weight	0.56kg		



4 OPERATION

4.1 KEYS DESCRIPTION

Table 3 - Keys Description

Icon	Key	Description		
		Can stop generator under Manual/Auto mode;		
		Can reset shutdown alarm;		
0	Stop/Reset	Press this key at least 3 seconds to test panel indicators are OK or not		
	Stop/Reset	(lamp test);		
		During stopping process, press this key again can stop generator immediately.		
	Ctort	Start genset under Manual mode; Press this key during starting process,		
	Start	genset will jump to next status.		
Sue	Manual	Pressing this key will set the module as Manual mode.		
@	Auto	Pressing this key will set the module as Auto mode.		
Close	Close/Open	Can control gens to switch on or off in Manual mode.		
Open		Note: the key is fit for HGM6120 series controllers.		
	Close	Can control g <mark>ens to switch o</mark> n in Manual mode.		
		Note: the key is fit for HGM <mark>611</mark> 0 series controllers.		
-	Open	Can control gens to switch off in Manual mode.		
		Note: the key is fit for HGM6110 series controllers.		
∯/OK	Set/Confirm	Press this key to enter menu interface;		
		Shift cursor to confirm in parameters setting menu.		
	Up/Increase	Screen scroll;		
	Down/Decrease	Up cursor and increase value in setting menu.		
		Screen scroll;		
		Down cursor and decrease value in setting menu.		
△/→	Home/Return	Return to homepage when in main interface;		
		Exit when in parameters setting interface.		



4.2 CONTROLLER PANEL



Fig.1 - HGM6110 (HGM6110N/NC/CAN) Front Panel Indication



Fig.2 - HGM6120 (HGM6120N/NC/CAN) Front Panel Indication

ANOTE: Partial indicator states:

Alarm Indicator: slowly blink when warning alarms; fast blink when shutdown alarms; won't illuminate when there is no alarm.

Status Indicator: won't illuminate when genset stand by; blink 1 time per second in start or stop process and always illuminate when runs normally; for HGM6100CAN, press start key in auto mode or manual mode, ECU power outputs and status indicator always illuminates.



4.3 AUTOMATIC START/STOP OPERATION

Auto mode is activated by pressing the ^Q, LED indicator beside the key is illuminating which confirms this action.

Starting Sequence

- 1) **HGM6120:** When mains is abnormal (over/under voltage, loss of phase), it enters into "Mains Abnormal Delay" and LCD displays count-down time. When delay is over, "Start Delay" begins.
- 2) **HGM6110:** When "remote start" input is active, it enters into "Start Delay".
- 3) "Count- down" of start delay is displayed in LCD.
- 4) When start delay is over, preheat relay is outputting (if configured), "Preheat Delay XX s" is displayed in LCD.
- 5) When preheat delay is over, fuel relay is outputting for 1s and then start relay outputs; if genset failed to start during "Crank Time", the fuel and start relay stop outputting and enter into "Crank Rest Time" and wait for next cranking.
- 6) If genset failed to start within set start times, the fifth line of LCD will turn black and Fail to Start alarm will be displayed.
- 7) Any time to start genset successfully, it will enter into "Safety Running". During this period, alarms of low oil pressure, high temperature, under speed, failed to charge and Aux. input (be configured) are disabled. As soon as this delay is over, genset will enter into "Start Idle Delay" (if configured).
- 8) During start idle delay, alarms of under speed, under frequency, under voltage are disabled. As soon as this delay is over, genset will enter into "Warming Uup Delay" (if configured).
- 9) When "Warming Up Delay" is over, the indicator is illuminating if gens normal. If voltage and frequency of genset reach the load requirement, close relay outputs, genset is taking load and indicator illuminates; if voltage or frequency is abnormal, controller will alarm and shutdown (LCD displays the alarm information).

Stopping Sequence

- 1) **HGM6120:** During normal running, if mains normal, genset will enter into "Mains Normal Delay", when mains indicator illuminates, "Stop Delay" begins.
- 2) **HGM6110:** Genset enters into "Stop Delay" as soon as "Remote Start" is inactive.
- 3) When "Stop Delay" is over, genset enters into "Cooling Delay". Closing relay is disconnected. After switch "Transfer Delay", closing relay is outputting, mains is taking load, generator indicator extinguishes while mains indicator illuminates.
- 4) When entering "Stop Idle Delay" (if configured), idle relay is energized to output.
- 5) When entering "ETS Delay", ETS relay is energized to output, fuel relay output is disconnected.
- 6) When entering "Genset After Stop Time", genset will automatically judge if it has stopped.
- 7) When genset has stopped, it enters into standby mode; if genset failed to stop, controller will send alarms ("Fail to Stop" alarm will be displayed in LCD).

4.4 MANUAL START/STOP OPERATION

1) **HGM6120:** Manual Mode is active when press and its indicator illuminates. Under this mode, press to start genset, it can automatically detect crank disconnect and accelerate to high



speed running. If there is high temperature, low oil pressure, over speed and abnormal voltage during genset running, controller can protect genset to stop (detail procedures please refer to No.4~9 of Auto start operation). Under Manual Mode, switch won't transfer automatically, it is necessary to press open to transfer load.

- Press to start genset, it can automatically detect crank disconnect and accelerate to high speed running. If there is high temperature, low oil pressure, over speed and abnormal voltage during running, controller can protect genset to stop quickly (detail procedures please refer to No.4~9 of Auto start operation). After genset runs well in high speed, press and gens takes load.
- 3) **Manual Stop:** Pressing can shut down the running genset (detail procedures please refer to No.3~7 of Auto stop operation).

4.5 EMERGENCY START

In manual mode, pressing and isimultaneously can compel genset to start. The controller won't judge whether the controller has started successfully according to disconnect conditions and the disconnection of starter needs to be controlled by operators. When operators observed the genset has started successfully, loose the keys and the controller enters safety delay with start no outputting.

5 PROTECTION

5.1 WARNINGS

When controller detects the warning signal, the genset only sends alarm and not stops. The alarms are displayed in LCD.

No.	Items	Description		
1	Loss of Speed Signal	When the speed of genset is 0 and speed loss delay is 0, controller will		
1		send warning alarm signal and it will be displayed in LCD.		
		When the current of genset is higher than threshold, over current type is		
2	Genset Over Current	DMT and delay is 0, controller will send warning alarm signal and it will be		
		displayed in LCD.		
3	Fail to Stop	When genset cannot stop when ETS delay/after stop delay is over,		
3		controller will send warning alarm signal and it will be displayed in LCD.		
		When the fuel level of genset is lower than threshold or low fuel level		
4	Low Fuel Level	warning is active, controller will send warning alarm signal and it will be		
		displayed in LCD.		
5	Failed to Charge	During genset normal running process, when the voltage difference		

Table 4 – Controller Warning Alarms



	ideas for power	<u> </u>
No.	Items	Description
		between B+ and the charger D+ (WL) is above the Failed to Charge voltage difference for 5s, the controller shall issue "Failed to Charge" warning, while at the same time LCD displays "Failed to Charge" warning.
6	Battery Under Voltage	When the battery voltage of genset is lower than threshold, controller will send warning alarm signal and it will be displayed in LCD.
7	Battery Over Voltage	When the battery voltage of genset is higher than threshold, controller will send warning alarm signal and it will be displayed in LCD.
8	Low Coolant Level	When low coolant level input is active, controller will send warning alarm signal and it will be displayed in LCD.
9	Temp. Sensor Open	When sensor hasn't connected to corresponding port, controller will send warning alarm signal and it will be displayed in LCD.
10	Oil Pressure Sensor Open	When sensor hasn't connected to corresponding port, controller will send warning alarm signal and it will be displayed in LCD.
11	Maintenance Due Warning	Maintenance type is running time. When genset running time is longer than maintenance time of user setting, or the maintenance type is date, the current date is over the setting date and the maintenance action is set as warning, controller sends warning alarm signal and it will be displayed in LCD.
12	High Temp.	When the water/cylinder temperature of genset is higher than threshold and Enabled High Temp. Stop Inhibit or Input High Temp. Stop Inhibit is active, controller will send warning alarm signal and it will be displayed in LCD.
13	Low Oil Pressure	When the oil pressure of genset is less than threshold and Enabled Low Oil Pressure Stop Inhibit or Input Low Oil Pressure Stop Inhibit is active, controller will send warning alarm signal and it will be displayed in LCD.
14	Input Warn	When external input is active, controller will send warning alarm signal and it will be displayed in LCD.
15	Failed to Charge	When "Failed to Charge" input is active, controller will send warning alarm signal and it will be displayed in LCD.
16	Over Power	If over power detection is enabled, when the controller detects that the power value (power is positive) has exceeded the pre-set value and the action selects "Warn", it will initiate a warning alarm.
17	ECU Warn	If an error message is received from ECU via J1939, it will initiate a warning alarm.



5.2 SHUTDOWN ALARMS

When controller detects shutdown alarm, it will send signal to open and stop genset. The alarms are displayed in LCD.

Table 5 - Shutdown Alarms

No.	Items	Description
1	1 Emergency Stop	When controller detects emergency stop signal, it will send shutdown
I	Emergency Stop	alarm signal and it will be displayed in LCD.
2	High Temp.	When the temperature of water/cylinder is higher than set threshold,
	riigii reiiip.	controller will send shutdown alarm signal and it will be displayed in LCD.
3	Low Oil Pressure	When oil pressure is lower than threshold, controller will send shutdown
3	Low Oil Flessure	alarm signal and it will be displayed in LCD.
4	Over Speed	When genset speed is higher than set threshold, controller will send
4	Over Speed	shutdown alarm signal and it will be displayed in LCD.
5	Under Speed	When genset speed is lower than set threshold, controller will send
<u> </u>	Onder Speed	shutdown alarm signal and it will be displayed in LCD.
6	Loss of Speed Signal	When the speed is 0 and delay is not 0, controller will send shutdown
	Loss of Speed Signal	alarm signal and it will be displayed in LCD.
7	Gen Over Voltage	When genset voltage is higher than threshold, controller will send
,	Gen over voltage	shutdown alarm signa <mark>l and it</mark> will be displayed in LCD.
8	Gen Under Voltage	When genset voltage is under set threshold, controller will send
	Gen onder voltage	shut <mark>down ala</mark> rm signal and it will be displayed in LCD.
9	Gen Over Current	Wh <mark>en</mark> gens <mark>et current</mark> is higher than set threshold and delay is not 0, it will
9		send shutdown alarm signal and it will be displayed in LCD.
10	Fail to Start	If controller fails to start within set start times, it will send shutdown
10	rail to Start	alarm signal and it will be displayed in LCD.
11	Gen Over Frequency	When genset frequency is higher than set threshold, controller will send
1 1	Gen Over Frequency	shutdown alarm signal and it will be displayed in LCD.
12	Gen Under Frequency	When genset frequency is lower than set threshold, controller will send
12		shutdown alarm signal and it will be displayed in LCD.
13	Genset Failed	When genset frequency is 0, controller will send shutdown alarm signal
13		and it will be displayed in LCD.
14	Low Fuel Level	When fuel level low input is active, controller will send shutdown alarm
14	Low Fuel Level	signal and it will be displayed in LCD.
15	Low Coolant Level	When genset coolant level low input is active, controller will send
13	Low Coolant Level	shutdown alarm signal and it will be displayed in LCD.
16	Temp. Sensor Open	When sensor hasn't connected to corresponding port, controller will send
10	Temp. Sensor Open	shutdown alarm signal and it will be displayed in LCD.
17	Oil Pressure Sensor	When sensor hasn't connected to corresponding port, controller will send
17	Open	shutdown alarm signal and it will be displayed in LCD.
10	Maintenance Due	Maintenance type is running time. When genset running time is longer
18	ivialitierialice Due	than maintenance time of user setting, or the maintenance type is date,



	ideas for power			
No.	Items Description			
		the current date is over the setting date and the maintenance action is		
		set as shutdown, controller sends warning alarm signal and it will be		
		displayed in LCD. Maintenance alarm can be reset by setting parameters		
		via passwords.		
19	Input Shutdown	When external input is active, controller will send shutdown alarm signal		
19	input Shutuown	and it will be displayed in LCD.		
		If over power detection is enabled, when the controller detects that the		
20	Over Power	power value (power is positive) has exceeded the pre-set value and the		
		action selects "Shutdown", it will initiate shutdown alarm.		
21	ECU Shutdown	If an error message is received from ECU via J1939, it will initiate		
21		shutdown alarm.		
22	ECU Comm. Failure	If the module does not detect the ECU data, it will initiate shutdown		
		alarm.		
23	Over Current Fault	When over current fault shutdown input is active, controller will send		
23	Over Current Fault	shutdown alarm signal and it will be displayed in LCD.		
24	Over Speed Shutdown	When over speed shutdown input is active, controller will send shutdown		
24	Input Alarm	alarm signal and it will be displayed in LCD.		

NOTE: ECU warning and Shutdown alarm explanation: check engine according to detailed alarm contents; otherwise check engine user manual according to SPN alarm code for gaining information.





6 CONNECTIONS

Compared with HGM6120, HGM6110 doesn't have 3-phase input terminal of mains voltage. The back panel of HGM6120 is as below.

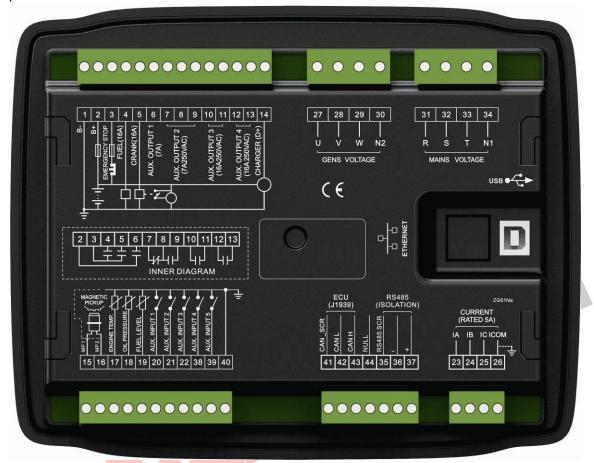


Fig.3 - Controller Rear Panel Drawing



Table 6 – Terminal Connection Description

No.	Function	Cable Size	Description	
1	DC input B-	2.5mm ²	Connected to negative of starter batter	ery.
			Connected to positive of starter batter	ery. If wire length is
2	DC input B+	2.5mm ²	over 30m, better to double wires in	parallel. Max. 20A
			fuse is recommended.	
3	Emergency Stop	2.5mm ²	Connected to B+ via emergency stop	button
4	Fuel Relay Output	1.5mm ²	B+ is supplied by 3 points, rated 16A.	
5	Start Relay Output	1.5mm ²	B+ is supplied by 3 points, rated 16A coil.	Connect to starter
6	Aux. Relay Output 1	1.5mm ²	B+ is supplied by 2 points, rated 7A.	
7			Normal close output, 7A rated.	
8	Aux. Relay Output 2	1.5mm ²	Relay common port.	
9			Normal open output, 7A rated.	Reference Table
10 11	Aux. Relay Output 3	2.5mm ²	Relay normal open volt-free contact	8.
12	A.v. Dalay Outroot 4	2 52	output.	
13	Aux. Relay Output 4	2.5mm ²	16A rated.	
14	Charger D+ Input	1.0mm ²	Connect to D+ (WL) terminal. If with	out, the terminal is
17	onarger 2 · mpat	1.011111	hung <mark>up.</mark>	
15	Speed Sensor Input		Connected to speed sensor, s	shielding line is
16	Speed Sensor Input (B-	0.5mm ²	recommended.	3
	connected inside)			
17	Temp. Sensor Input	1.0mm ²	Connect to water/cylinder temp.	
			resistance type sensor.	Deference Table
18	Oil Pressure Sensor Input	1.0mm ²	Connect to oil pressure resistance	Reference Table
			type sensor.	10.
19	Fuel Level Sensor Input	1.0mm ²	Connect to fuel level resistance type	
00	Aux Input 1	1 0mm²	Sensor.	
20	Aux. Input 1	1.0mm ²	Ground connected is active (B-).	Reference Table 9
21	Aux. Input 2 Aux. Input 3	1.0mm ²	Ground connected is active (B-). Ground connected is active (B-).	Reference Table 9
	CT A Phase Sensing Input	1.5mm ²	Connect secondary coil (rated 5A).	
23		1.5mm ²	Connect secondary coil (rated 5A).	
24	CT B Phase Sensing Input CT C Phase Sensing Input	1.5mm ²	Connect secondary coil (rated 5A).	
25	CT Common Port	1.5mm ²	, , ,	
26		1.3111111	Refer to INSTALLATION description.	
27	Gens U phase Voltage Sensing Input	1.0mm ²	Connect to U phase output (2A fuse is	s recommended).
28	Gens V phase Voltage sensing Input	1.0mm ²	Connect to V phase output (2A fuse is	recommended).
00	Gens W phase Voltage	1.0mm²	Connect to Minhoes sutput (OA fues	o rocommonded)
29	Sensing Input	1.0mm ²	Connect to W phase output (2A fuse i	s recommended).
30	Gens N2 Input	1.0mm ²	Connect to generator N-wire.	



No.	Function	Cable Size	Description	
21	Mains R phase Voltage	1.0mm ²	Connect to mains R phase (2A fuse is recommended)	
31	Sensing Input	1.0111111-	HGM6110 without	
20	Mains S phase Voltage	1.0mm ²	Connect to mains S phase (2A fuse is recommended)	
32	Sensing Input	1.0111111-	HGM6110 without.	
22	Mains T phase Voltage	1.0mm ²	Connect to mains T phase, (2A fuse is recommended)	
33	Sensing Input	1.0111111-	HGM6110 without.	
34	Mains N1 Input	1.0mm ²	Connect to mains N-wire, HGM6110 without.	
35	RS485 Common Ground	/	Institution of the second of t	
36	RS485-	0.5mm ²	Impedance-120Ω shielding wire is recommended, its	
37	RS485+	0.5mm ²	single-end connect with ground.	
38	Aux. Input 4	1.0mm ²	Ground connected is active (B-). Reference Table 9	
39	Aux. Input 5	1.0mm ²	Ground connected is active (B-).	
40	40 Sensor Common		Sensor common port.	
41	CAN COM	0.5mm ²	Impedance- 120Ω shielding wire is recommended, its	
42	CAN L	0.5mm ²	single-end connect with ground (the controller without	
43	CAN H	0.5mm ²	CANBUS function doesn't have this terminal).	
44	NULL			

ANOTE: USB ports in controller rear panel are programmable parameter ports; user can directly program via PC.

SMON





7 PARAMETER RANGE AND DEFINITION

7.1 PARAMETER CONTENT AND RANGE TABLE

Table 7 – Parameter Content and Range

No.	Items	Range	Default	Description
1	Mains Normal Delay	(0-3600)s	10	The delay from abnormal to normal or from
2	Mains Abnormal Delay	(0-3600)s	5	normal to abnormal. It is used for ATS (automatic transfer switch) control.
3	Mains Under Voltage	(30-60000)V	184	When mains voltage is under the point, mains under voltage active. When the value is 30, mains under voltage disabled. Return difference is 10V.
4	Mains Over Voltage	(30-60000)V	276	When mains voltage is greater than the point, mains over voltage active. When the point is 60000V, mains over voltage disabled. Return difference is 10V.
5	Transfer Delay	(0-99.9)s	1.0	It's the delay from mains open to generator closed or from generator open to mains closed.
6(1)	Start Delay	(0-3600)s	1	Time from mains abnormal or remote start signal is active to start genset.
7(2)	Stop Delay	(0-3600)s	1	Time from mains normal or remote start signal is inactive to stop genset.
8(3)	Start Times	(1-10) times	3	When engine start failure, it's the maximum cranking times. When setting crank times out, controller sends start fail signal.
9(4)	Preheat Delay	(0-300)s	0	Time of pre-powering heat plug before starter is powered up.
10(5)	Cranking Time	(3-60)s	8	Time of starter power up each time.
11(6)	Crank Rest Time	(3-60)s	10	The second waiting time before power up when engine start fail.
12(7)	Safety On Time	(1-60)s	10	Alarm for low oil pressure, high temp, under speed, under frequency/voltage, failed to charge are all inactive.
13(8)	Start Idle Time	(0-3600)s	0	Idle running time of genset when starting.
14(9)	Warming Up Time	(0-3600)s	10	Warming time between genset switch on and high speed running.
15(10)	Cooling Time	(3-3600)s	10	Time for cooling before stopping.
16(11)	Stop Idle Time	(0-3600)s	0	Idle running time when genset stop.
17(12)	ETS Solenoid Hold	(0-120)s	20	Stop electromagnet's power-on time when genset is stopping.



No.	Items	Range	Default	Description
18(13)	Wait for Stop Time	(0-120)s	0	If "ETS Solenoid Hold" set as 0, it is the time from end of idle delay to genset at rest; if not 0, it is from end of ETS solenoid delay to genset at rest.
19(14)	Switch Close Delay	(0.0-10.0)s	5.0	Mains' or generator's switch closing pulse width, when it is 0, output is continuous.
20(15)	Flywheel Teeth	(10.0-300.0)	118	Number of flywheel teeth, it can detect disconnection conditions and engine speed.
21(16)	Gen Abnormal Delay	(0-20.0)s	10.0	Over or under voltage alarm delay.
22(17)	Gen Over Voltage Shutdown	(30-60000)V	264	When genset voltage is over the point, generator over voltage is active. When the point is 60000V, generator over voltage is disabled.
23(18)	Gen Under Voltage Shutdown	(30-60000)V	196	When generator voltage is under the point, generator under voltage is active. When the point is 30V, generator under voltage is disabled.
24(19)	Under Speed Shutdown	(0-6000)r/min	1200	When the engine speed is under the point for 10s, shutdown alarm signal is sent.
25(20)	Over Speed Shutdown	(0-6000)r/min	1710	When the engine speed is over the point for 2s, shutdown alarm signal is sent.
26(21)	Gen Under Frequency Shutdown	(0-75.0)Hz	45.0	When generator frequency is lower than the point (not equal to 0) for 10s, shutdown alarm signal is sent.
27(22)	Gen Over Frequency Shutdown	(0-75.0)Hz	57.0	When generator's frequency is over the point and continues for 2s, generator over frequency is active.
28(23)	High Temperature Shutdown	(80-300)°C	98	When the temperature sensor value is over this point, it sends out high temp. alarm. When the value is 300, warning alarm won't be sent. (only suited for temperature sensor, except for high temp. pressure alarm signal inputted by programmable input port.)
29(24)	Low Oil Pressure Shutdown	(0-400)kPa	103	When the oil pressure sensor value is under this point, Low Oil Pressure alarm is sending out. When the value is 0, warning alarm won't be sent. (only suited for oil pressure sensor, except for low oil pressure alarm signal inputted by programmable input port.)
30(25)	Low Fuel Level Warning Value	(0-100)%	10	When fuel level sensor value is under this point and remains for 10s, genset sends out warning alarm, only warn but not shutdown.



No.	Items	Range	Default	Description
31(26)	Loss of Speed Signal Delay	(0-20.0)s	5.0	When the delay setting as 0s, it only warn but not shutdown.
32(27)	Charging Failure Volt. Difference	(0-30)V	6.0	During genset normal running, when B+ and charger D+ (WL) voltage difference is above this value for 5s, the controller issues "Charging Failure" warning.
33(28)	Battery Over Voltage	(12-40)V	33.0	When generator battery voltage is over the point and remains for 20s, battery over voltage signal is active. it only sends warn but not shutdown.
34(29)	Battery Under Voltage	(4-30)V	8.0	When generator battery voltage is under the point and remains for 20s, battery under voltage signal is active. it only sends warn but not shutdown.
35(30)	CT Ratio	(5-6000)/5	500	External current transformer ratio.
36(31)	Full Load Rating	(5-6000)A	500	Rated current of generator, used for calculating over load current.
37(32)	Over Current Percentage	(50-130)%	120	When load current is over the point, the over current delay is initiated.
38(33)	Over Current Delay	(0-3600)s	30	When load current is over the point, over current signal is sent. When the delay is 0, only warn but not shutdown.
39(34)	Fuel Pump On	(0-100)%	25	When the fuel level lower than the set value for 10s, it sends a signal to open fuel pump.
40(35)	Fuel Pump Off	(0-100)%	80	When the fuel level higher than the set value for 10s, it sends a signal to close fuel pump.
41(36)	Aux. Output 1	(0-26)	2	Factory default: Energized to stop. See table 8.
42(37)	Aux. Output 2	(0-26)	3	Factory default: Idle HGM6100N control. See table 8. parameter range:
43(38)	Aux. Output 3	(0-26)	5	Factory default: Gens (0-25). closed. See table 8.
44(39)	Aux. Output 4	(0-26)	6	Factory default: Mains closed. See table 8.
45(40)	Aux. Input 1	(0-25)	1	Factory default: High temperature alarm. See table 8.
46(41)	Active Type	(0-1)	0	Factory default: close.
47(42)	Delay	(0-20.0)s	2.0	
48(43)	Aux. Input 2	(0-25)	2	Factory default: Low oil pressure alarm. See table 9.
49(44)	Active Type	(0-1)	0	Factory default: close.



No.	Items	Range	Default	Description
50(45)	Delay	(0-20.0)s	2.0	·
51(46)	Aux. Input 3	(0-25)	10	Factory default: Remote start input. See table 9.
52(47)	Active Type	(0-1)	0	Factory default: close.
53(48)	Delay	(0-20.0)s	2.0	
54(49)	Aux. Input 4	(0-25)	11	Factory default: Low fuel level warn. See table 9.
55(50)	Active Type	(0-1)	0	Factory default: close.
56(51)	Delay	(0-20.0)s	2.0	
57(52)	Aux. Input 5	(0-25)	12	Factory default: Low coolant level warn. See table 9.
58(53)	Active Type	(0-1)	0	Factory default: close.
59(54)	Delay	(0-20.0)s	2.0	
60(55)	Power On Mode	(0-2)	0	0: Stop Mode; 1: Manual Mode; 2: Auto Mode
61(56)	Module Address	(1-254)	1	The communication address of controller.
62(57)	Password	(0-9999)	0318	See NOTE4.
63(58)	Crank Disconnect Condition	(0-6)	2	Conditions of disconnecting starter (generator, magnetic pickup sensor, oil pressure), each condition can be used alone and simultaneously to separating the starter motor and genset as soon as possible.
64(59)	Engine Speed of Crank Disconnect	(0-3000)r/min	360	When engine speed is over this point, starter will disconnect.
65(60)	Frequency of Crank Disconnect	(0.0-30.0)Hz	14.0	When generator frequency is over this point, starter will disconnect.
66(61)	Oil Pressure of Crank Disconnect	(0-400)kPa	200	When engine oil pressure is over this point, starter will disconnect.
67(62)	High Temp. Stop Inhibit	(0-1)	0	Default: when temperature is overheat, the genset alarm and shutdown. NOTE2
68(63)	Low OP Inhibit Stop Inhibit	(0-1)	0	Default: when oil pressure is too low, it sends alarm and shutdown. NOTE3
69(64)	AC System	(0-3)	0	0: 3P4W 1: 2P3W 2: 1P2W 3: 3P3W
70(65)	Temp. Sensor Curve Type	(0-14)	8	SGX. See table 10.
71(66)	Pressure Sensor Curve Type	(0-14)	8	SGX. See table 10.
72(67)	Fuel Level Sensor Curve Type	(0-7)	3	SGD. See table 10.
73(68)	Generator Poles	(2-64)	4	Number of magnetic poles, used for calculating rotating speed of generator without speed sensor.



No.	Items	Range	Default	Description
74(69)	Temp. Sensor Open Circuit Action	(0-2)	1	0: Not used: 1: Warning: 2: Shutdown
75(70)	Oil Pressure Sensor Open Circuit Action	(0-2)	1	0: Not used; 1: Warning; 2: Shutdown
76(71)	Disconnect Oil Pressure Delay	(0-20.0)s	0.0	When disconnect conditions include oil pressure and engine oil pressure is higher than disconnect oil pressure delay, the genset is regarded as start successfully and starter will disconnect.
77(72)	Scheduled Run	(0-1)	0	0: Disabled; 1: Enabled.
78(73)	Scheduled Period	(0-1)	0	Circulate condition: monthly, weekly and daily can be selected. Start time and duration can be set.
79(74)	Auto Start Inhibited	(0-1)	0	0: Disabled; 1: Enabled.
80(75)	Scheduled Period	(0-2)	0	Circulate condition: monthly, weekly and daily can be selected. Don't start time and duration can be set.
81(76)	Overload Action	(0-2)	0	0 Not used; 1 Warn; 2 Shutdown When power is higher than preset value and duration exceeds than delay, over power warning is active. Return and delay value can be set.
82(77)	Start Interface	(0-1)	0	0: Disabled; 1: Enabled. Start interface delay can be set.
83(78)	Maintenance Password	(0-9999)	0	Enter password interface of maintenance configuration.
84(79)	Date/Time	Set the date/ti	ime of co	ntroller.
85(80) 94(89)	Flexible Sensor Curve Type	(0-2)	0	0 User-defined temperature sensor 1 User-defined pressure sensor 2 User-defined level sensor Choose sensor which need to be set, input every point (8 points need to be input) resistance and corresponding value(or current, voltage) of curve.
86(81)	Engine Type	(0-39)	0	0: Conventional Genset
87(82)	SPN Alarm Version	(0-3)	0	SPN Alarm Version NOTE: It is only
88(83)	Custom Theme	(0-2)	0	0: Default Theme; suitable for 1: OEM Plant Theme; 2: HGM6100CAN. Terminal Users Theme
89(84) 85(80)	Fuel Output Time	(1-60)s	1	It is the time of the genset fuel output during power on.



No.	Items	Range	Default	Description
90(85)	Manual Mode ATS	(0-1)	0	0: Key Switch; 1: Auto Switch.
86(81)	Mariual Mode A13	(0-1)	<u> </u>	o. Rey Switch, 1. Auto Switch.
91(86)	Speed Raise Pulse	(0-20.0)s	0.2	It is the speed-up pulse output time, when the
8/(82)	opeca naice i aice	(0 20.0)0		unit enters the high-speed warm-up.
92(87)	Speed Drop Pulse	(0-20.0)s	0.2	It is the speed-drop pulse output time, when
88(83)				the unit enters the stop idling.
				When fuel level of external level sensor falls below the setting limit and lasts for 5s, low
, ,	Fuel Level Low	(0-100)%	5	fuel shutdown alarm will be initiated; if limit
89(84)	Shutdown	(* 111)	_	value set as 0, low fuel shutdown alarm will
				not be initiated.
94(89)	ATS Open Time	(1.0-60.0)s	3.0	
90(85)	7110 open Time	(1.0 00.0)0	0.0	
95(90)	Gen PT Ratio	(0-1)	0	0: Disabled; 1: Enabled. PT primary and PT
91(86)				secondary can be set.
96(91)	Mains PT Ratio	(0-1)	0	0: Disabled; 1: Enabled. PT primary and PT secondary can be set. HGM6110N is reserved
92(87)	92(87) Wallis PT Ratio		U	and without this settings.
				0: Disabled; 1: Enabled. When it is enabled, it
97(91)	Active Power Loading	(0-1)	0	is active power/rated power*100; when it is
93(88)	Percentage	(0-1)		disabled, it 3-phase average current/rated
	01			current*100;
1 98(9/)	Charger Voltage Sampling	(0-1)	0	0: Controller; 1: ECU.
	Speed Sampling	(0-1)	1	0: Controller; 1: ECU.
100(94)	Temp. Sampling	(0-1)	1	0: Controller; 1: ECU.
101(95)	OP Sampling	(0-1)	1	0: Controller; 1: ECU.
102(96)	CAN Baud Rate	(0-1)	0	0: 250kbps; 1: 500kbps.
103(97)	Rated Speed	(0-6000)r/min	1500	Rated speed TSC1
` '		(= ====).,		message sending.
104(98)	Rate Idle Speed	(0-6000)r/min	750	Rate idle speed of TSC1 Engine type: 44 message sending.
				Communication address GTSC1 PLUS.
105(99)	ECU Comm. Address	(0-255)	3	of TSC1 message
		(====)	•	sending ID.

NOTE1: The value in first line of "Number" column is for HGM6120CAN and the value in brackets is for HGM6110CAN; If the HGM6100N and HGM6100CAN parameter numbers are inconsistent, the second line of "Number" column is for HGM6120N, and the value in brackets is for HGM6110N.

NOTE2: If select high temperature inhibit, or set programmable input as High Temperature Inhibit (this input is active), when temperature is higher than pre-setting threshold, controller sends warning signal only and not shutdown.

NOTE3: If select low oil pressure inhibit, or set programmable input as Low Oil Pressure Inhibit (this input is active), when low oil pressure is lower than pre-setting threshold, controller sends warning signal only and not shutdown.

ANOTE4: If default password (0318) isn't changed, it doesn't need to input when configuring parameters via PC software; if the password is changed for the first time via PC software, it need to input password in password window.



NOTE5: Between input correct password and LCD back light haven't got dark, input parameter numbers can enter parameter setting interface when enters "Password Input" again.

NOTE6: In teeth configuration interface, if being in teeth configuration status and frequency is larger than 20Hz, press start key for auto calculating teeth numbers and press confirm key for changing teeth numbers.

7.2 DEFINED CONTENTS OF PROGRAMMABLE OUTPUT 1-4

Table 8 - Defined Content of Programmable Output 1-4

No.	Items	Description
0	Not Used	Output is disabled when this item is selected.
		Including all shutdown alarm and warning alarm. When warning
1	Common Alarm	alarm occurs, the alarm won't self-lock; When a shutdown alarm
		occurs, the alarm will self-lock until alarm is reset.
2	Energize to Stop	Used for the genset with stop solenoid. Pick-up when idle speed is
		over while disconnect when ETS delay is over.
		Used for the genset with idle speed. Pick-up when crank while
3	Idle Control	disconnect when enter into warming up. Pick-up when stop idle
		while disconnect when genset stop completely.
4	Preheat Control	Close before started and disconnect before powered on.
5	Close Gen Output	When close time is set as 0, it is continuous closing.
6	Close Mains Output	HGM6110 witho <mark>ut.</mark>
7	Open Breaker	When close <mark>ti</mark> me is <mark>se</mark> t as 0, Open Breaker is disabled.
8	Speed Raise Relay	Pick-up when enter into warming up time. Disconnect when raise
	opeca Naise Neidy	speed auxiliary input active.
9	Speed Drop Relay	Pick-up when enter into stop idle or ETS solenoid stop (shutdown
	opeca Brop Relay	alarm). Disconnect when droop speed auxiliary input active.
10	Run Output	Output when genset is in normal running, disconnect when
10	Null Output	rotating speed is lower than engine speed after fired.
	Fuel Pump Control	Pick-up when the fuel level lower than the open threshold or low
11		fuel level warning is active; disconnect when the fuel level over the
		close threshold and the low fuel level warning input is disabled.
12	High Speed Control	Output when it enters into warming up time, and disconnect after
	riigii opeca control	cooling.
13	Auto Mode	The controller is in Auto Mode.
14	Shutdown Alarm	Output when shutdown alarm occurs.
		When shutdown alarm and warn alarm occur, audible alarm is set
15	Audible Alarm	as 300s. In audible alarm output duration, when panel any key or
		"alarm mute" input is active, it can remove the alarm.
16	Heater Control	It is controlled by cooler of temperature sensor's limited threshold.
17	Fuel Output	Action when genset is starting and disconnect when stop is
17	1 del Odiput	completed.
18	Start Output	Genset output in start output status and open in other status.
19	ECU Stop	Used for ECU engine and control its stop.
20	ECU Power	Used for ECU engine and control its power.



No.	Items	Description		
21	ECU Warning	Indicate ECU sends a warning signal.		
22	ECU Shutdown	Indicate ECU sends a shutdown signal.		
23	ECU Comm. Failure	Indicate controller can't communicate with ECU.		
24	04 0 10 0	Raising speed time is output while the unit entering into		
24 Speed Raise Puls	Speed Raise Puise	high-speed warming up.		
25	Speed Drop Pulse	Dropping speed time is output while the unit entering into stop		
25		idling.		
		This function only suits for HGM6100CAN with engine type		
		Yuchai-LMB. When unit is standby, pump control output per 30		
26	Oil Pump Control	minutes. If oil pressure is above 100kPa or output delay is more		
		than 1minute, it will stop output; if unit is in re-heating state, oil		
		pump control will always output.		





7.3 DEFINED CONTENTS OF PROGRAMMABLE INPUT 1-5

Table 9 - Defined Contents of Programmable Input 1-5 (All Ground (B-) Connected Active)

No.	Items	Description
0	Not Used	
1	High Temperature Shutdown	If the signal is active after safety run delay over, genset will
2	Low Oil Pressure Shutdown	immediately alarm to shutdown.
3	Warn Input	Only warning, not shutdown.
4	Shutdown Input	If the signal is active, genset will immediately alarm to shutdown.
5	WTH STOP by Cool	During engine running and the input is active, if high temperature occurs, controller will stop after high speed cooling; when the input is disabled, controller will stop immediately.
6	Generator Closed Auxiliary	Connect to auxiliary port of gen load breaker.
7	Mains Closed Auxiliary	Connect to auxiliary port of mains load breaker.
8	Inhibit WTH STOP	When it is active, high oil temperature stop is inhibited. See NOTE2 of Table 7 for more information.
9	Inhibit OPL STOP	When it is active, low oil pressure stop is inhibited. See NOTE3 of Table 7 for more information.
10	Remote Start	In Auto mode, when input active, genset can start and take load after genset is OK; when input inactive, genset will stop automatically.
11	Fuel Level Low Warning	Connected to sensor digital input. The controller sends an
12	Coolant Level Low Warning	warning alarm signal when active.
13	Fuel Level Low Shutdown	Connected to sensor digital input. The controller sends an
14	Coolant Level Low Shutdown	shutdown alarm signal when active.
15	Inhibit Auto Start	In Auto Mode, when the input is active, no matter mains normal or not, genset won't start. If genset is in normal running, stop process won't be executed. When input is disabled, genset will automatically start or stop judging by mains normal or not.
16	Remote Control	All buttons in panel is inactive except A work and Remote Mode is displayed on LCD. Remote module can switch
		module mode and start/stop operation via panel buttons.
17	Charge Alt Fail IN	Connect to failed to charge output.
18	Panel Lock	All keys in panel are inactive except and there
10	Alarma Musta	is in the right of fifth row in LCD when input is active.
19	Alarm Mute	Can prohibit "Audible Alarm" output when input is active.
20	Idle Control Mode	In this mode, under voltage, under frequency and under speed are not protected.
	60Hz Select	It is used for J1939 engine with CANBUS port, when input is



No.	Items	Description		
		active, frequency is 60Hz.		
22	Raise Speed Pulse	If engine type is common J1939, when input is active, engine target speed will increase 5RPM.		
23	Drop Speed Pulse	If engine type is common J1939, when input is active, engine target speed will decrease 5RPM.		
24	Over Current Fault Shutdown	When input is active, controller will initiate shutdown alarms. Only HGM6100N has these		
25	Over Speed Shutdown	When input is active, controller will initiate shutdown alarms.		





7.4 SENSOR SELECTION

Table 10 - Sensor Selection

No.	Items	Content	Description
1	Temperature Sensor	0 Not used 1 User Configured (Resistance Type) 2 VD0 3 SGH 4 SGD 5 CURTIS 6 DATCON 7 VOLVO-EC 8 SGX 9 User Configured (4-20mA) 10 User Configured (0-5V) 11 Digital Closed 12 Digital Open 13 Reserved 14 Reserved	Defined input resistance range is $0\Omega\sim6000\Omega$, factory default is SGX sensor.
2	Pressure Sensor	0 Not used 1 User Configured (Resistance Type) 2 VD0 3 SGH 4 SGD 5 CURTIS 6 DATCON 7 VOLVO-EC 8 SGX 9 User Configured (4-20mA) 10 User Configured (0-5V) 11 Digital Closed 12 Digital Open 13 VDO 5Bar 14 Reserved	Defined input resistance range is $0\Omega{\sim}6000\Omega$, factory default is SGX sensor.
3	Fuel Level Sensor	0 Not used 1 User Configured (Resistance Type) 2 SGH 3 SGD 4 User Configured (4-20mA) 5 User Configured (0-5V) 6 Digital Closed 7 Digital Open	Defined input resistance range is $0\Omega\sim6000\Omega$, factory default is SGD sensor.

ANOTE: It needs special instructions for ordering when the genset uses 4-20mA or 0-5V sensors.



7.5 CONDITIONS OF CRANK DISCONNECT SELECTION

Table 11 - Crank Disconnect Conditions Selection

No.	Content	
0	Speed	
1	Frequency	
2	Speed + Frequency	
3	Speed + Oil pressure	
4	Frequency + Oil pressure	
5	Frequency + Speed + Oil pressure	
6	Oil pressure	

- 1) There are 3 kinds of crank disconnect conditions. Speed, Generator frequency and Oil pressure can be used alone. Oil pressure used with speed and generator frequency together is recommended, in order to make the starter and the engine disconnect as soon as possible.
- 2) Speed is the signal measured by magnetic sensor, which is installed in the engine for testing flywheel teeth.
- 3) When choosing speed, ensure the number of flywheel teeth is same as the pre-set, otherwise over or under speed shutdown may appear.
- 4) If generator has no magnetic pickup sensor, don't choose speed item; otherwise Fail to Start or Loss of Speed Signal shutdown will occur.
- 5) If the generator has no oil pressure sensor, don't choose corresponding item.
- 6) If generator frequency has not been selected, controller will not measure and display the relative parameters (can be applied to the pump set); if speed has not been selected, the speed will be calculated by the generating AC signal.

8 PARAMETER SETTING

After controller powered on, press to enter into the parameters setting menu:

- 1) Parameters Setting
- 2) Information
- 3) Language
- 4) Event Log
- 5) Maintenance Setting

Parameters Setting

"0318" can set all items in table 7 during inputting password. When default password has been changed, it needs to input the same password with controller for parameter setting via PC software.

If more parameter items need to be set or password is forgotten, such as voltage and current calibration, please contact the factory.

ANOTES:

- 1) **HGM6110**, there are no items 1-5 in table 7; programmable output 1-4 have no digital outputs about mains.
- 2) Please modify the parameters in standby mode (crank conditions, auxiliary input and output

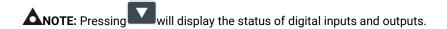


configuration, multi delays, etc.) otherwise shutdown alarm or other abnormal conditions may appear.

- 3) The over-voltage threshold must be greater than the under-voltage threshold; otherwise over-voltage and under-voltage will occur at the same time.
- 4) The over-speed threshold must be greater than under-speed threshold, otherwise over speed and under speed will occur at the same time.
- 5) Set frequency value (after crank disconnect) as low as possible, in order to disconnect starter quickly.
- 6) Programmable input 1-5 cannot be set as the same items, otherwise it cannot realize correct function; programmable output 1-4 can be set as the same item.
- 7) If need to shut down after cooling, please set any input as "stop after cooling", then connect this input to ground; or set high temperature stop action as "cooling stop".

— Information

1) LCD will display some information of controller, such as software version, issue date.



2) Language

User may select display language as Chinese, English, Spanish, Russian, Portuguese, Turkey, Polish and French.

3) LCD contrast ratio adjustment

Press and (or and) and adjust LCD contrast ratio, which shall make the LCD characters clearer. Adjustment range is 0-9.



9 SENSOR SETTING

- When choosing sensor, standard value of sensor curve will be needed. If temperature sensor is set as SGH (120°C resistor type), sensor curve should be SGH (120°C resistor type); If it is set as SGD (120°C resistor type), sensor curve should be SGD curve.
- If there is difference between standard sensor curve and chosen sensor curve, select "defined sensor", and then input defined sensor curve.
- When sensor curve is inputted, X value (resistance) must be in accordance with the order of higher to lower, otherwise errors will occur.
- When sensor is selected as "Not used", temperature, pressure and fuel level will be display as "- " in LCD.
- If there is no pressure sensor, but only has low pressure alarm switch, then you must set pressure sensor as "Not used", otherwise oil pressure low alarm shutdown may appear.
- Can set several points of forehand or backmost as the same ordinate, as the following picture:

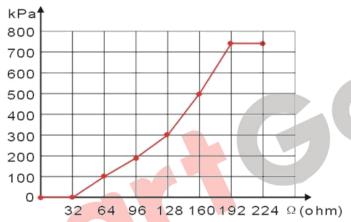


Fig.4 - Sensor Curve Diagram

Table 12 - Conventional Pressure Unit Conversion Table

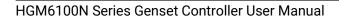
	1N/m² (pa)	1kgf/cm ²	1bar	(1b/in²) psi
1Pa	1	$1.02 \text{x} 10^{-5}$	$1x10^{-5}$	1.45x10 ⁻⁴
1kgf/cm ²	9.8x10 ⁴	1	0.98	14.2
1bar	1x10 ⁵	1.02	1	14.5
1psi	6.89x10 ³	$7.03x10^{-2}$	6.89×10^{-2}	1



10 COMMISSIONING

Before operation, the following checking should be carried out:

- Check and ensure all the connections are correct and wires diameter is suitable.
- Ensure that the controller DC power has fuse; battery positive and negative have correctly connected.
- Emergency stop input must be connected to positive of starting battery via normally close contact of emergency stop.
- Take proper actions to prevent engine to disconnect crank (e. g. Remove the connections of fuel value). If checking is OK, connect start battery, select Manual Mode, controller will execute the program.
- Set controller as Manual Mode, press "start" key to start genset. If failed within the setting crank times, controller will send "Failed to Start" signal; then press "stop" to reset controller.
- Recover actions of preventing engine to disconnect crank (e. g. Connect wire of fuel value), press "start" key again, genset will start. If everything goes well, genset will normal run after idle running (if configured). During this period, watch for engine's running situations and voltage and frequency of alternator. If there is abnormal, stop genset and check all connections according to this manual.
- Select the Auto Mode from front panel, connect to mains signal. After the mains normal delay, controller will transfer ATS (if configured) into mains load. After cooling, controller will stop genset and into standby state until mains abnormal again.
- When mains abnormal again, genset will start automatically and into normal running, send signal
 to make gens close, transfer ATS and make genset take load. If it not likes this, please check
 connections of ATS according to this manual.
- If there are any other questions, please contact SmartGen's service.





11 TYPICAL APPLICATION

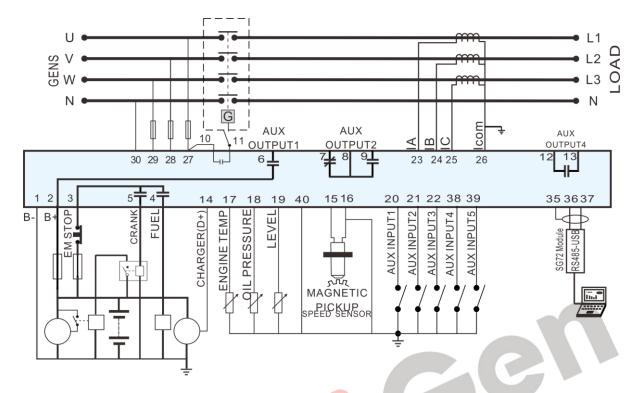


Fig.5 - HGM6110NC Typical Application Diagram

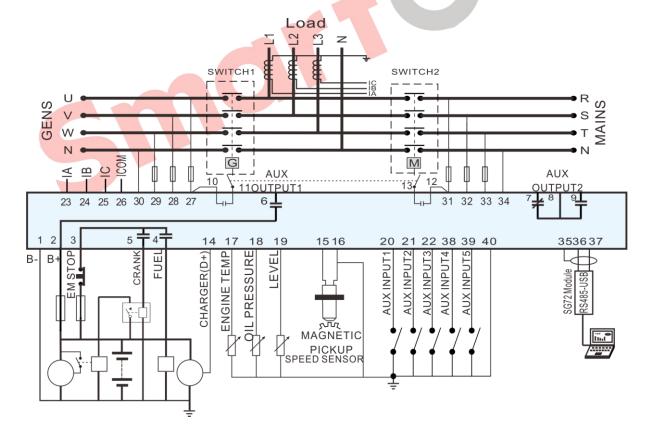


Fig.6 - HGM6120NC Typical Application Diagram



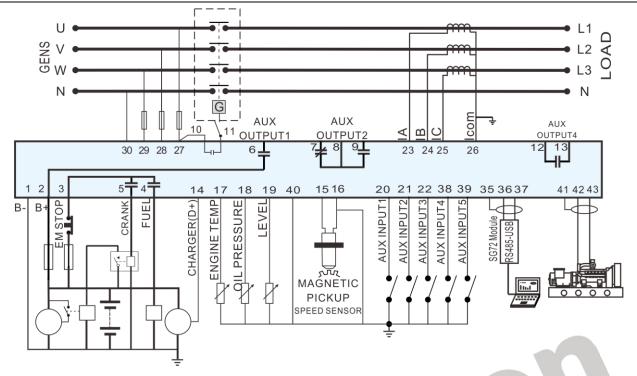


Fig.7 - HGM6110CAN Typical Application Diagram

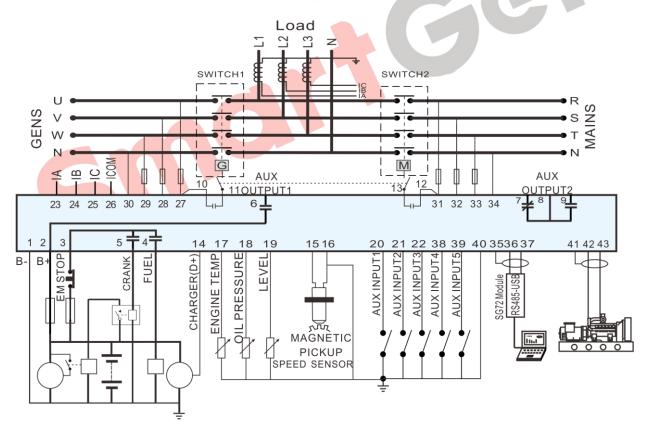


Fig.8 - HGM6120CAN Typical Application Diagram



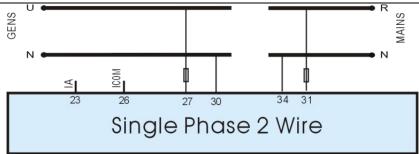


Fig. 9 - Single Phase 2 Wire

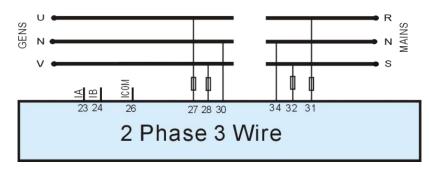


Fig. 10 - 2 Phase 3 Wire

ANOTE: Recommend that the output of crank and Fuel expand high capacity relay.





12 INSTALLATION

12.1 FIXING CLIPS

The module is held into the panel fascia using the supplied fixing clips.

- Withdraw the fixing clip screw (turn anticlockwise) until it reaches proper position.
- Pull the fixing clip backwards (towards the back of the module) ensuring four clips are inside their allotted slots.
- Turn the fixing clip screws clockwise until they make contact with the panel.
- Care should be taken not to over tighten the screws of fixing clips.

12.2 OVERALL DIMENSION AND PANEL CUTOUT

Unit: mm



Fig.11 - Case and Overall Dimensions

HGM6110N series controller can be applicable to (8~35) VDC battery voltage. Battery negative must be reliably connected to engine shell. The connection between controller power and battery should not be less than 2.5mm². If a float charger is fitted, please connect output line of the charger with battery directly, and then connect battery positive and negative to power input of controller separately, in case that charger will interfere with the normal running of controller.

1) Speed Sensor Input

Speed sensor is installed in the engine for testing flywheel teeth. The connection with controller uses 2-core screen, shield layer should be connected to terminal 16 of controller and the other end vacant. The other two signal lines are respectively connected to terminal 15 and terminal 16. At full speed, output voltage range is (1~24) VAC (RMS), 12VAC is recommended (rated speed). During installing, make the speed sensor contact the flywheel firstly, then pour out 1/3 laps, finally lock nut on the sensor.

2) Output and Expansion Relay

All the outputs of controller are relay outputs. If need to expand relay, please add freewheeling diode in both ends of relay coil (when expansion relay coil links DC), or add RC loop (when expansion relay coil links AC), in case controller or other equipments are interfered.

3) AC Input

HGM6110N series controller must externally connect to current transformer; CT secondary



current must be 5A. Besides, the phase of CT and input voltage must be correct, or the sampling current and active power may be incorrect.

NOTES: A. Icom must connect to battery cathode of the controller.

B. When there is load current, open circuit is inhibited in the CT secondary side.

5) Withstand Voltage Test

When the controller has been installed in the control panel, during the test please disconnect all the terminals, in case high voltage damages the controller.





13 CONNECTIONS OF CONTROLLER WITH J1939 ENGINE

13.1 CUMMINS ISB/ISBE

Table13 - Connector B

Terminals of controller	Connector B	Remark
Configurable output 1	39	Set configurable output 1 as "Fuel Relay Output".
Starting relay output	-	Connect with starter coil directly.
Configurable output 2	Expand 30A relay, battery voltage of 01, 07, 12, 13 is supplied by relay.	ECU power; Set configurable output 2 as "ECU power".

Table 14 - 9 Pins Connector

Terminals of controller	9 pins connector	Remark
CAN_SCR	SAE J1939 shield	CAN communication shielding line (connect to ECU terminal only).
CAN(H)	SAE J1939 signal	Using impedance 120Ω connecting line.
CAN(L)	SAE J1939 return	Using impedance 120Ω connecting line.

Engine type: Cummins ISB.

13.2 CUMMINS QSL9

Suitable for CM850 engine control module.

Table 15 - 50 Pins Connector

Terminals of controller	50 pins connector	Remark
Configurable output 1	39	Set configurable output 1 as "Fuel Relay Output".
Starting relay output	-	Connect to starter coil directly.

Table 16 - 9 Pins Connector

Terminals of controller	9 pins connector	Remark
CAN_SCR	SAE J1939 shield-E	CAN communication shielding line
6, ii _ 66 i \	one or you official	(connect to ECU terminal only).
CAN(H)	SAE J1939 signal-C	Using impedance 120Ω connecting line.
CAN(L)	SAE J1939 return-D	Using impedance 120Ω connecting line.

Engine type: Cummins-CM850.



13.3 CUMMINS QSM11 (IMPORT)

It is suitable for CM570 engine control module. Engine type is QSM11 G1, QSM11 G2.

Table 17 - C1 Connector

Terminals of controller	C1 connector	Remark
Configurable output1		Set configurable output 1 as "Fuel Relay Output". Outside expand relay, when fuel output, making make port 5 and port 8 of
		C1 be connected.
Starting relay output	-	Connect to starter coil directly.

Table 18 - 3 Pins Data Link Connector

Terminals of controller	3 pins data link connector	Remark
CAN_SCR	C	CAN communication shielding line
CAN_SCI		(connect to ECU terminal only).
CAN(H)	A	Using impedance 120Ω connecting line.
CAN(L)	В	Using impedance 120Ω connecting line.

Engine type: Cummins ISB.

13.4 CUMMINS QSX15-CM570

It is suitable for CM570 engine control module. Engine type is QSX15.

Table 19 - 50 Pins Connector

Terminals of controller	50 pins connector	Remark
Configurable output1	38	Oil spout switch; Set configurable output 1 as "Fuel Relay Output".
Starting relay output	-	Connect to starter coil directly.

Table 20 - 9 Pins Connector

Terminals of controller	9 pins connector	Remark
CAN_SCR	SAE J1939 shield-E	CAN communication shielding line
CAN_SCR	SAE J 1939 Shleid-E	(connect to ECU terminal only).
CAN(H)	SAE J1939 signal-C	Using impedance 120Ω connecting line.
CAN(L)	SAE J1939 return-D	Using impedance 120Ω connecting line.

Engine type: Cummins QSX15-CM570.

13.5 CUMMINS GCS-MODBUS

It is suitable for GCS engine control module. Use RS485-MODBUS to read information of engine. Engine types are QSX15, QST30, QSK23 / 45/60/78 and so on.



Table 21 - D-SUB Connector 6

Terminals of controller	D-SUB connector 06	Remark
	5&8	Set configurable output 1 as "Fuel Relay
Configurable output1		Output". Outside expand relay, when fuel
Configurable output1		output, connect port 06 and08 of the
		connector.
Starting relay output	-	Connect to starter coil directly.

Table 22 - D-SUB Connector 06

Terminals of controller	D-SUB connector 06	Remark
RS485 GND	20	CAN communication shielding line
K3403 GND		(connect to ECU terminal only).
RS485+	21	Using impedance 120Ω connecting line.
RS485-	18	Using impedance 120Ω connecting line.

Engine type: Cummins QSK-MODBUS, Cummins QST-MODBUS, Cummins QSX-MODBUS

13.6 CUMMINS QSM11

Table 23 - Engine OEM Connector

Terminals of controller	OEM connector of engine	Remark
Configurable output 1	38	Set configurable output 1 as "Fuel Relay Output".
Starting relay output	-	Connect with starter coil directly.
CAN_SCR		CAN communication shielding line (connect with controller's this terminal only).
CAN(H)	46	Using impedance 120Ω connecting line.
CAN(L)	37	Using impedance 120Ω connecting line.

Engine type: common J1939.

13.7 CUMMINS QSZ13

Table 24 - Engine OEM Connector

Terminals of controller	OEM connector of engine	Remark
Configurable output 1	45	
Starting relay output	-	Connect to starter coil directly.
		Setting to idle speed control, normally
Configurable output 2	16&41	open output. Making 16 connect to 41
Comigurable output 2		during high-speed running of controller via
		external expansion relay.
Configurable output 3 19&41	Setting to pulse raise speed control,	
	19&41	normally open output. Making 19 connect
		with 41 for 0.1s during high-speed
		warming of controller via external



Terminals of controller	OEM connector of engine	Remark
		expansion relay.
CAN_SCR	-	CAN communication shielding line.
CAN(H)	1	Using impedance 120Ω connecting line.
CAN(L)	21	Using impedance 120Ω connecting line.

Engine type: Common J1939.

13.8 DETROIT DIESEL DDEC III/IV

Table 25 - Engine CAN Connector

Terminals of controller	CAN port of engine	Remark
Configurable output 1	Expand 30A relay, battery voltage is supplied by relay.	Set configurable output 1 as "Fuel Relay Output".
Starting relay output	-	Connect to starter coil directly.
CAN GND	-	CAN communication shielding line.
CAN(H)	CAN(H)	Using impedance 120Ω connecting line.
CAN(L)	CAN(L)	Using impedance 120Ω connecting line.

Engine type: Common J1939.

13.9 DEUTZ EMR2

Table 26 - F Connector

Terminals of controller	F connector	Remark
Configurable output 1	Expand 30A relay, battery voltage of 14 is supplied by relay. Fuse is 16A.	Set configurable output 1 as "Fuel Relay Output".
Starting relay output	-	Connect to starter coil directly.
-	1	Connect to battery negative pole.
CAN_SCR	-	CAN communication shielding line.
CAN(H)	12	Using impedance 120Ω connecting line.
CAN(L)	13	Using impedance 120Ω connecting line.

Engine type: VolvoEDC4.

13.10 JOHN DEERE

Table 27 - 21 Pins Connector

Terminals of controller	21 pins connector	Remark
0		Set configurable output 1 as "Fuel Relay
Configurable output 1	G, J	Output".
Starting relay output	D	
CAN GND	-	CAN communication shielding line.
CAN(H)	V	Using impedance 120Ω connecting line.
CAN(L)	U	Using impedance 120Ω connecting line.



Engine type: John Deere.

13.11 MTU ADEC (SMART MODULE)

It is suitable for MTU engine with ADEC (ECU8) and SMART module.

Table 28 - ADEC (X1 port)

Terminals of controller	ADEC (X1 port)	Remark
Configurable output 1	X1 10	Set configurable output 1 as "Fuel Relay
		Output".
		X1 Terminal 9 Connected to negative of
		battery.
Starting relay output	X1 34	X1 Terminal 33 Connected to negative of
		battery.

Table 29 - SMART (X4 port)

Terminals of controller	SMART (X4 port)	Remark
CAN_SCR	X4 3	CAN communication shielding line.
CAN(H)	X4 1	Using impedance 120Ω connecting line.
CAN(L)	X4 2	Using impedance 120Ω connecting line.

Engine type: MTU-ADEC.

13.12 MTU ADEC (SAM MODULE)

It is suitable for MTU engine with ADEC (ECU7) and SAM module.

Table 30 - ADEC (X1 port)

Terminals of controller	ADEC (X1 port)	Remark
		Set configurable output 1 as "Fuel Relay
Configurable output 1	X1 43	Output".
		X1 Terminal 28 Connected to negative of
		battery.
Starting relay output	X1 37	X1 Terminal 22 Connected to negative of
		battery.

Table 31 - SAM (X23 port)

Terminals of controller	SAM (X23 port)	Remark
CAN_SCR	X23 3	CAN communication shielding line.
CAN(H)	X23 2	Using impedance 120Ω connecting line.
CAN(L)	X23 1	Using impedance 120Ω connecting line.

Engine type: Common J1939.



13.13 PERKINS

It is suitable for ADEM3/ ADEM4 engine control mode. Engine type is 2306, 2506, 1106, and 2806.

Table 32 - Connector

Terminals of controller	Connector	Remark
0 6 11	1, 10, 15, 33, 34	Set configurable output 1 as "Fuel Relay
Configurable output 1		Output".
Starting relay output	-	Connect to starter coil directly.
CAN_SCR	-	CAN communication shielding line.
CAN(H)	31	Using impedance 120Ω connecting line.
CAN(L)	32	Using impedance 120Ω connecting line.

Engine type: Perkins.

13.14 SCANIA

It is suitable for S6 engine control mode. Engine type is DC9, DC12, and DC16.

Table 33 - B1 Connector

Terminals of controller	B1 connector	Remark
Configurable output 1	3	Set configurable output 1 as "Fuel Relay Output".
Starting relay output	-	Connect to starter coil directly.
CAN_SCR	-	CAN communication shielding line.
CAN(H)	9	Using impedance 120Ω connecting line.
CAN(L)	10	Using impedance 120Ω connecting line.

Engine type: Scania.

13.15 **VOLVO EDC3**

Suitable engine control mode is TAD1240, TAD1241, and TAD1242.

Table 34 - "Stand alone" Connector

Terminals of controller	"Stand alone" connector	Remark
Configurable output 1	Н	Set configurable output 1 as "Fuel Relay
		Output".
Starting relay output	Е	
Configurable output 2	Р	ECU power;
		Set configurable output 2 as "ECU power".

Table 35 - "Data bus" Connector

Terminals of controller	"Data bus" connector	Remark
CAN_SCR	-	CAN communication shielding line.
CAN(H)	1	Using impedance 120Ω connecting line.
CAN(L)	2	Using impedance 120Ω connecting line.



Engine type: Volvo.

NOTE: When this engine type is selected, preheating time should be set to at least 3 seconds.

13.16 VOLVO EDC4

Suitable engine types are TD520, TAD520 (optional), TD720, TAD720 (optional), TAD721, TAD722, and TAD732.

Table 36 - Connector

Terminals of controller	Connector	Remark
Configurable output 1	Expanded 30A relay, and relay offers battery voltage to terminal 14. Fuse is 16A	Set configurable output 1 as "Fuel Relay Output".
Starting relay output	-	Connect to starter coil directly.
	1	Connected to negative of battery.
CAN GND	-	CAN communication shielding line.
CAN(H)	12	Using impedance 120Ω connecting line.
CAN(L)	13	Using impedance 120Ω connecting line.

Engine type: VolvoEDC4.

13.17 VOLVO-EMS2

Volvo Engine types are TAD734, TAD940, TAD941, TAD1640, TAD1641, and TAD1642.

Table 37 - Engine CAN Port

Terminals of controller	Engine's CAN port	Remark
Configurable output 1	6	ECU stop;
Comigurable output 1	0	Configurable output 1 "ECU stop".
Configurable output 2	E	ECU power;
	5	Configurable output 2 "ECU power".
	3	Negative power.
	4	Positive power.
CAN_SCR	-	CAN communication shielding line.
CAN(H)	1(Hi)	Using impedance 120Ω connecting line.
CAN(L)	2(Lo)	Using impedance 120Ω connecting line.

Engine type: Volvo-EMS2.

ANOTE: When this engine type is selected, preheating time should be set to at least 3 seconds.



13.18 YUCHAI

It is suitable for BOSCH common rail electronic-controlled engine.

Table 38 - Engine 42 Pins Port

Terminals of controller	Engine 42 pins port	Remark
		Set configurable output 1 as "Fuel Relay
Configurable output 1	1.40	Output".
		Connect to engine ignition lock.
Starting relay output	-	Connect to starter coil directly.
CAN_SCR	-	CAN communication shielding line.
CAN(H)	1.35	Using impedance 120Ω connecting line.
CAN(L)	1.34	Using impedance 120Ω connecting line.

Table 39 - Engine 2 Pins Port

Battery	Engine 2 pins	Remark
Battery negative	1	Wire diameter 2.5mm ² .
Battery positive	2	Wire diameter 2.5mm ² .

Engine type: BOSCH.

13.19 WEICHAI

It is suitable for Weichai BOSCH common rail electronic-controlled engine.

Table 40 - Engine Port

Terminals of controller	Engine port	Remark
Fuel relay output	1.40	Connect to engine ignition lock.
Starting relay output	1.61	
CAN_SCR	-	CAN communication shielding line.
CAN(H)	1.35	Using impedance 120Ω connecting line.
CAN(L)	1.34	Using impedance 120Ω connecting line.

Engine type: GTSC1.

NOTE: If there is any question of connection between controller and ECU communication, please feel free to contact Smartgen service.



14 FAULT FINDING

Table 41 - Fault Finding

Symptoms	Possible Solutions	
	Check starting battery;	
Controller Inoperative	Check connections of controller;	
	Check the DC fuse.	
	Check if water/cylinder temperature too high;	
Genset Stops	Check alternator voltage;	
	Check the DC fuse.	
	Check if an emergency stop button is fitted; Ensure battery	
Emergency Stop	positive is connected to the emergency stop input;	
	Check if connection is open circuit.	
Low Oil Pressure Alarm (After	Charle ail procesure concer and connections	
Crank Disconnect)	Check oil pressure sensor and connections.	
High Temp. Alarm (After Crank	Charletown customs consorred compactions	
Disconnect)	Check temperature sensor and connections.	
Shutdown Alarm During Running	Check switch and connections according to information on LCD;	
Shutdown Alaim During Running	Check configurable inputs.	
	Check connections of fuel solenoid;	
Crank Disconnect Failed	Check starting battery;	
Clark Disconnect Falled	Check speed sensor and its connections;	
	Refer to engine manual.	
Other transfer of the control of the	Check connections of starter;	
Starter Inoperative	Check starting battery.	
Genset Running While ATS Not	Check ATS;	
Transfer	Check connections between ATS and controller.	
	Check connections;	
	Check if COM port is correct;	
RS485 Communication Failure	Check if A and B of RS485 is connected reversely;	
	Check if PC COM port is damaged;	
	120Ω resistance between RS485's A and B is recommended.	

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